

Micro-Drills



Uncoated-Type 1

Uncoated-Type 2

Micro-Drills, Solid Carbide, 130° Point, 35° Helix (0.0040-.0260)

Drill Size	Decimal Equiv	Flute Length	OAL	Shank ø	Drill Type	Uncoated Part #
.10MM	.0040	.060	1.5	1/8	Type 1	RMD0040
.13MM	.0050	.070	1.5	1/8	Type 1	RMD0050
#97	.0059	.100	1.5	1/8	Type 1	RMD0059
#96	.0063	.100	1.5	1/8	Type 1	RMD0063
#95	.0067	.100	1.5	1/8	Type 1	RMD0067
#94	.0071	.100	1.5	1/8	Type 1	RMD0071
#93	.0075	.100	1.5	1/8	Type 1	RMD0075
#92	.0079	.125	1.5	1/8	Type 1	RMD0079
#91	.0083	.125	1.5	1/8	Type 1	RMD0083
#90	.0087	.125	1.5	1/8	Type 1	RMD0087
#89	.0091	.125	1.5	1/8	Type 1	RMD0091
#88	.0095	.125	1.5	1/8	Type 1	RMD0095
.25MM	.0098	.150	1.5	1/8	Type 1	RMD0098
#87	.0100	.150	1.5	1/8	Type 1	RMD0100
#86	.0105	.150	1.5	1/8	Type 1	RMD0105
#85	.0110	.150	1.5	1/8	Type 1	RMD0110
#84	.0115	.150	1.5	1/8	Type 1	RMD0115
.30MM	.0118	.220	1.5	1/8	Type 1	RMD0118
#83	.0120	.220	1.5	1/8	Type 1	RMD0120
#82	.0125	.220	1.5	1/8	Type 1	RMD0125
#81	.0130	.220	1.5	1/8	Type 1	RMD0130
#80	.0135	.220	1.5	1/8	Type 1	RMD0135
.35MM	.0138	.220	1.5	1/8	Type 1	RMD0138
#79	.0145	.220	1.5	1/8	Type 1	RMD0145
1/64	.0156	.220	1.5	1/8	Type 1	RMD0156
.40MM	.0158	.220	1.5	1/8	Type 1	RMD0158
#78	.0160	.220	1.5	1/8	Type 1	RMD0160
.45MM	.0177	.250	1.5	1/8	Type 2	RMD0177
#77	.0180	.250	1.5	1/8	Type 2	RMD0180
.50MM	.0197	.250	1.5	1/8	Type 2	RMD0197
#76	.0200	.250	1.5	1/8	Type 2	RMD0200
#75	.0210	.250	1.5	1/8	Type 2	RMD0210
.55MM	.0217	.250	1.5	1/8	Type 2	RMD0217
#74	.0225	.250	1.5	1/8	Type 2	RMD0225
.60MM	.0236	.312	1.5	1/8	Type 2	RMD0236
#73	.0240	.312	1.5	1/8	Type 2	RMD0240
#72	.0250	.312	1.5	1/8	Type 2	RMD0250
.65MM	.0256	.312	1.5	1/8	Type 2	RMD0256
#71	.0260	.312	1.5	1/8	Type 2	RMD0260



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Tolerances	Drill ø	Shank ø
All Sizes	+0.000, -.0005	+0.000, -.0003